# VXC-MC

**VORTEX** and **DOUBLE-CHANNEL** submersible pumps







Sewage water



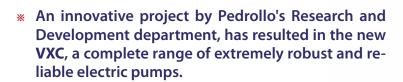
Domestic use



Civil use



Industrial use



- \* Thanks to the enhanced oversizing of the oil-bath electric motor, shaft and bearings, the new VXC electric pumps guarantee an unprecedented service life, with high hydraulic performance, low operating costs and easy maintenance. The oil-bath motor also allows continuous operation of the electric pump, even if completely uncovered.
- \* They are recommended in all installations for pumping waste water with suspended solid bodies up to 65 mm diameter.
- \* The VXC series is equipped with an extremely reliable and robust VORTEX impeller with low risk of clogging.



#### **PERFORMANCE RANGE**

- Flow rate up to **1250 l/min** (75 m<sup>3</sup>/h)
- Head up to 20 m

#### **APPLICATION LIMITS**

- 10 m maximum immersion depth (with a sufficiently long power cable)
- Maximum liquid temperature +40 °C
- Passage of solids:
  - up to Ø 50 mm for VXC /50-F
  - up to **Ø 65 mm** for VXC /65-F

#### **CONSTRUCTION AND SAFETY STANDARDS**

- 10 m long power cable
- External float switch and control box for single-phase versions

#### **INSTALLATION AND USE**

The **VXC** series of pumps, manufactured from heavy gauge robust cast iron, resistant to abrasion and long lasting, are fitted with a VOR-TEX impeller and therefore suitable for drainage of **refluent water**, **water mixed with mud, liquids containing air or gas, and putrid muds**. They are recommended for fixed installations, when placed in suitable wells, in sewers, tunnels, wells, underground car parks, etc.

#### **PATENTS - TRADE MARKS - MODELS**

Patent n° IT0001428923

#### **OPTIONS AVAILABLE ON REQUEST**

- Pump body with **NPT ANSI B 1.20.1** threaded ports
- **QES** control box for three-phase pumps
- Single-phase pumps without float switch
- Other voltages

#### **GUARANTEE**

- For the following versions, to validate the guarantee, the built-in thermal overload protector must be connected to the control box:
  - three-phase
  - VXC 15-20-30-40/50
  - VXC 15-20-30-40/65











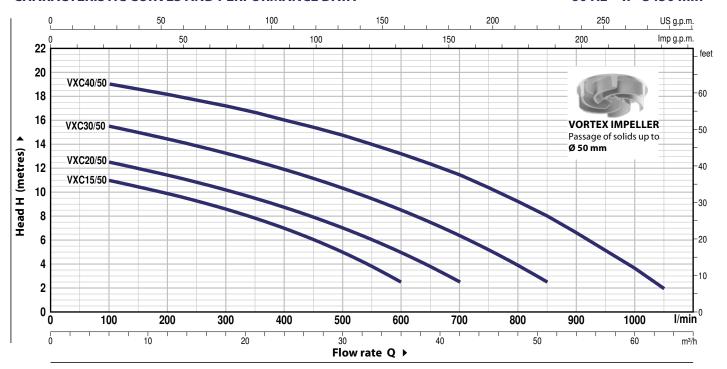


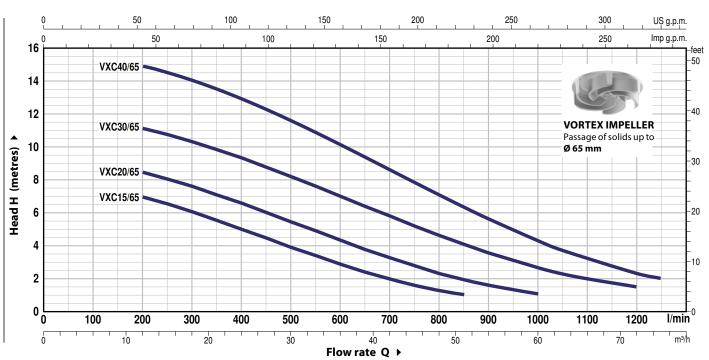






#### 60 Hz n= 3450 min<sup>-1</sup>





MO	DEL	POWE	R (P2)	m³/h	0	6	12	18	24	30	36	42	51	60	63	72	75
Single-phase	Three-phase	kW	HP	Q //min	0	100	200	300	400	500	600	700	850	1000	1050	1200	1250
VXCm 15/50	VXC 15/50	1.1	1.5		12.0	11.0	9.9	8.6	7.0	5.0	2.5						
VXCm 20/50	VXC 20/50	1.5	2		13.5	12.5	11.4	10.2	8.7	7.0	5.0	2.5					
VXCm 30/50	VXC 30/50	2.2	3		16.5	15.5	14.4	13.2	11.9	10.3	8.5	6.4	2.5				
-	VXC 40/50	3	4		20.0	19.0	18.1	17.1	16.0	14.7	13.2	11.4	8.0	3.6	2.0		
VXCm 15/65	VXC 15/65	1.1	1.5	<b>H</b> metres	8.0	-	7.0	6.0	5.0	3.9	2.8	2.0	1.0				
VXCm 20/65	VXC 20/65	1.5	2		9.5	-	8.5	7.6	6.6	5.4	4.3	3.3	2.0	1.0			
VXCm 30/65	VXC 30/65	2.2	3		12.0	-	11.1	10.3	9.3	8.2	7.0	5.8	4.1	2.6	2.3	1.5	
_	VXC 40/65	3	4		15.5	_	15.0	14.0	13.0	11.6	10.1	8.6	6.3	4.3	3.7	2.3	2.0





#### POS. COMPONENT CONSTRUCTION CHARACTERISTICS

1	PUMP BODY	Cast iron with an Epoxy Electro Coating treatment, with threaded ports in compliance with ISO 228/1
2	IMPELLER	Precision cast stainless steel AISI 304 VORTEX type
3	MOTOR CASING	Cast iron with an Epoxy Electro Coating treatment
4	MOTOR CASING PLATE	Cast iron with an Epoxy Electro Coating treatment
5	MOTOR SHAFT	Stainless steel AISI 431

#### 6 TWO MECHANICAL SEALS SEPARATED BY AN OIL CHAMBER

Seal	Shaft	Position		Materials		
Model	Diameter		Stationary ring	Rotational ring	Elastomer	
STA-22	<b>Ø 22</b> mm	Motor side	Ceramic	Graphite	NBR	
STA-20	Ø 20 mm	Pump side	Silicon carbide	Silicon carbide	NBR	

#### 7 BEARINGS 6305 CM D 6 / 6204 ZZ - C3

#### 8 ELECTRIC MOTOR

**VXCm 15-20-30**: single-phase 220 V - 60 Hz with thermal overload protector incorporated into the winding

**VXC**: three-phase 380 V - 60 Hz. with thermal overload protector incorporated into the winding to be connected to the control box (supplied on demand)

- Insulation: class F
- Protection: IP X8

#### 9 POWER CABLE

10 metres long "H07 RN-F" cable

#### 10 CONTROL BOX for VXCm 15-20-30

(only for single-phase versions)

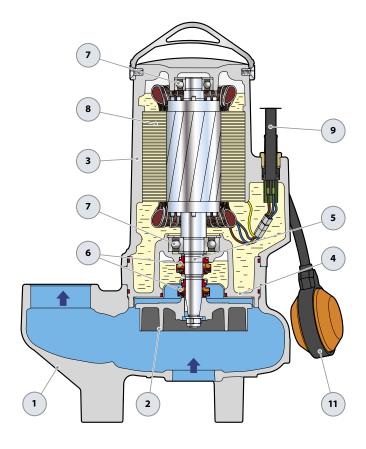
 $Complete\ with\ capacitor\ and\ manual\ reset\ motor\ protector$ 

#### 11 FLOAT SWITCH

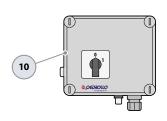
(only for single-phase versions)

#### **OPTIONAL** – Supporting Base



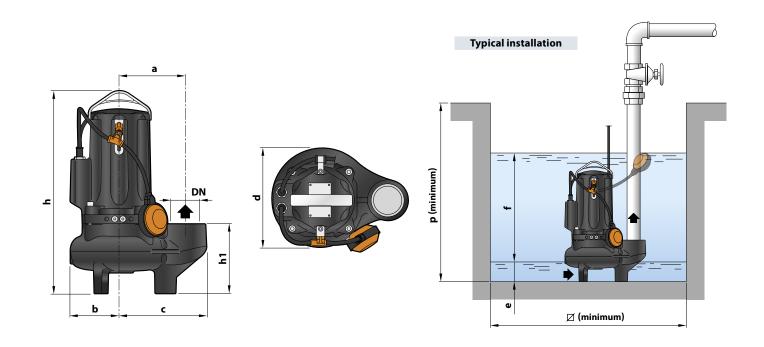


#### Standard features



Control box (only for single-phase versions)





MODEL		PORT	Passage	DIMENSIONS mm												
Single-phase	Three-phase	DN	of solids mm	a	b	С	h	h1	d	e	f	р	Ø	1~	3~	
VXCm 15/50	VXC 15/50		Ì				487							42.0	40.5	
VXCm 20/50	VXC 20/50	21/ !!	Ø 50	162	119	212		167	242	75				43.0	42.0	
VXCm 30/50	VXC 30/50	21/2"		102		212	513   487	107	242	/3	variable			48.0	43.0	
_	VXC 40/50						513					800	000	-	48.0	
VXCm 15/65	VXC 15/65						F21				/arië	800	800	44.0	42.5	
VXCm 20/65	VXC 20/65	3"	0.05	100	120	240	521	201	246	0.5				45.0	44.0	
VXCm 30/65	VXC 30/65	3"	Ø 65	180	120	240	547   521	201	246	85				50.0	45.0	
_	VXC 40/65	1					547							_	50.0	

# **ABSORPTION AND CAPACITORS**

VOLTAGE
220 V
<b>11.0</b> A
<b>12.0</b> A
<b>15.0</b> A
11.0 A
<b>12.0</b> A
<b>15.0</b> A

MODEL		VOLTAGE	
Three-phase	220 V	380 V	440 V
VXC 15/50	<b>8.0</b> A	<b>4.6</b> A	4.0 A
VXC 20/50	<b>8.5</b> A	<b>5.0</b> A	4.5 A
VXC 30/50	10.5 A	<b>6.0</b> A	<b>5.0</b> A
VXC 40/50	<b>12.0</b> A	<b>7.0</b> A	5.5 A
VXC 15/65	<b>8.0</b> A	<b>4.6</b> A	<b>4.0</b> A
VXC 20/65	<b>8.5</b> A	<b>5.0</b> A	4.5 A
VXC 30/65	10.5 A	<b>6.0</b> A	<b>5.0</b> A
VXC 40/65	<b>12.0</b> A	<b>7.0</b> A	5.5 A

MODEL	CAPACITANCE CAPACITORS
Single-phase	220 V
VXCm 15/50 VXCm 15/65	<b>50</b> μF 450 VL
VXCm 20/50 VXCm 20/65	<b>50</b> μF 450 VL
VXCm 30/50 VXCm 30/65	<b>60</b> μF 450 VL



# Submersible pumps **DOUBLE-CHANNEL**



Sewage water



Domestic use



Civil use



Industrial use

- \* An innovative project by Pedrollo's Research and Development department, has resulted in the new MC, a complete range of extremely robust and reliable electric pumps.
- \* Thanks to the enhanced oversizing of the oil-bath electric motor, shaft and bearings, the new MC electric pumps guarantee an unprecedented service life, with high hydraulic performance, low operating costs and easy maintenance. The oil-bath motor also allows continuous operation of the electric pump, even if partially uncovered.
- \* They are recommended in all installations for pumping waste water with suspended solid bodies up to 65 mm diameter.
- The MC series is equipped with a double-channel impeller, ideal for the discharge of large volumes of waste water.



#### **PERFORMANCE RANGE**

- Flow rate up to 1600 l/min (96 m³/h)
- Head up to **25 m**

#### **APPLICATION LIMITS**

- 10 m maximum immersion depth (with a sufficiently long power cable)
- Maximum liquid temperature +40 °C
- Passage of solids:
  - up to **Ø 50 mm** for MC /50
  - up to **Ø 65 mm** for MC /65
- Minimum immersion depth for continuous service:
  - 320 mm for MC /50
  - **360 mm** for MC /65

#### **CONSTRUCTION AND SAFETY STANDARDS**

- 10 m long power cable
- External float switch and control box for single-phase versions

#### **INSTALLATION AND USE**

**MC** series pumps, made from heavy gauge robust cast iron, resistant to abrasion and long-lasting, are fitted with a DOUBLE-CHANNEL impeller and are capable of pumping liquids containing short fibred suspended solids. They are ideal for pumping **sewage**, **waste water**, **water mixed with mud, groundwater and surface water** in locations such as blocks of flats, public buildings, factories, multi-storey and underground car parks, washing areas, etc.

#### **PATENTS - TRADE MARKS - MODELS**

• Patent n° IT0001428923

#### **OPTIONS AVAILABLE ON REQUEST**

- Pump body with NPT ANSI B 1.20.1 threaded ports
- **QES** control box for three-phase pumps
- Single-phase pumps without float switch
- Other voltages

#### **GUARANTEE**

For the following versions, to validate the guarantee, the built-in thermal overload protector must be connected to the control box:

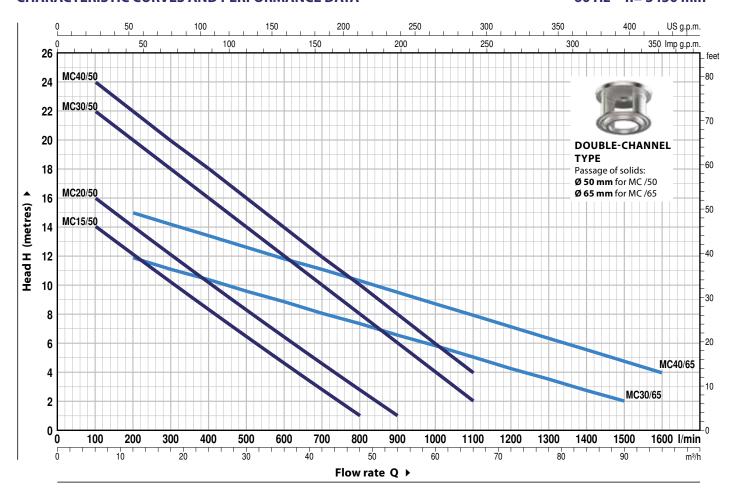
three-phase

- MC 15-20-30-40/50
- MC 30-40/65





#### 60 Hz n= 3450 min<sup>-1</sup>



МО	DEL	POWE	R (P2)	m³/h	0	6	12	18	24	30	36	42	48	54	60	66	72	90	96
Single-phase	Three-phase	kW	HP	Q I/min	0	100	200	300	400	500	600	700	800	900	1000	1100	1200	1500	1600
MCm 15/50	MC 15/50	1.1	1.5		16	14	12.5	10.5	8.5	6.5	4.5	3	1						
MCm 20/50	MC 20/50	1.5	2		18	16	14	12.5	10.5	8.5	6.5	5	3	1					
MCm 30/50	MC 30/50	2.2	3	] <b>.</b> .	24	22	20	18	16	14	12	10	8	6	4	2			
_	MC 40/50	3	4	<b>H</b> metres	25	24	22	20	18	16	14	12	10	8	6	4			
MCm 30/65	MC 30/65	2.2	3		13	_	12	11	10.5	9.7	9	8	7.5	6.5	6	5	4.5	2	
_	MC 40/65	3	4		17	_	15	14	13.5	12.5	12	11	10.5	9.5	8.5	8	7	4.8	4

 $\mathbf{Q} = \mathsf{Flow} \; \mathsf{rate} \quad \mathbf{H} = \mathsf{Total} \; \mathsf{manometric} \; \mathsf{head}$ 

Tolerance of characteristic curves in compliance with EN ISO 9906 Grade 3B.

















# **DOUBLE-CHANNEL**

POS.	COMPONENT	<b>CONSTRUCTION CHARACTERISTICS</b>

1	PUMP BODY	Cast iron with an Epoxy Electro Coating treatment, with threaded ports in compliance with ISO 228/1
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2 IMPELLER Precision cast stainless steel AISI 304 DOUBLE-CHANNEL type

3 MOTOR CASING Cast iron with an Epoxy Electro Coating treatment

4 MOTOR CASING PLATE Cast iron with an Epoxy Electro Coating treatment

5 MOTOR SHAFT Stainless steel AISI 431

#### **6 TWO MECHANICAL SEALS SEPARATED BY AN OIL CHAMBER**

Seal	Shaft	Position		Materials	
Model	Diameter		Stationary ring	Rotational ring	Elastomer
STA-22	<b>Ø 22</b> mm	Motor side	Ceramic	Graphite	NBR
STA-20	<b>Ø 20</b> mm	Pump side	Silicon carbide	Silicon carbide	NBR

#### 7 BEARINGS 6305 CM D 6 / 6204 ZZ - C3

#### 8 ELECTRIC MOTOR

**MCm 15-20-30**: single-phase 220 V - 60 Hz with thermal overload protector incorporated into the winding

**MC**: three-phase 380 V - 60 Hz. with thermal overload protector incorporated into the winding to be connected to the control box (supplied on demand)

- Insulation: class F
- Protection: IP X8

#### o POWER CABLE

10 metres long "H07 RN-F" cable

# 10 CONTROL BOX for MCm 15-20-30

(only for single-phase versions)

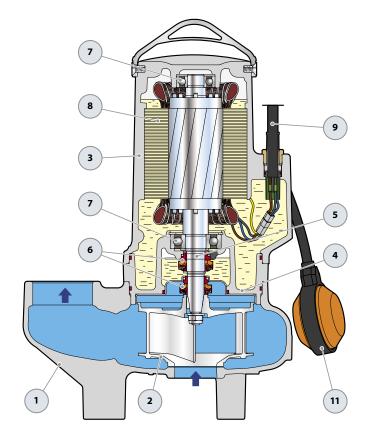
Complete with capacitor and manual reset motor protector

#### 11 FLOAT SWITCH

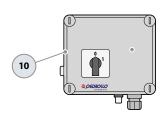
(only for single-phase versions)

#### **OPTIONAL** – Supporting Base



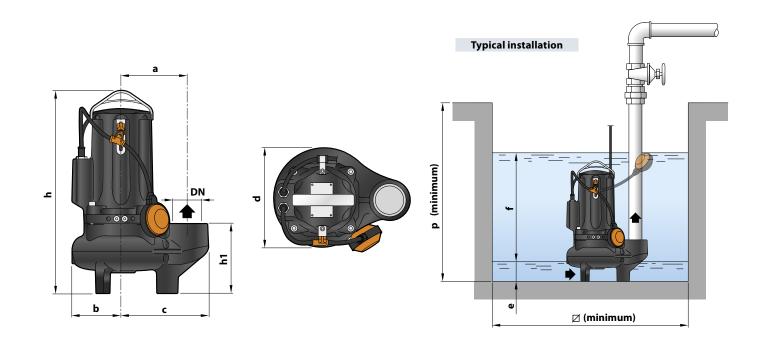


Standard Equipment



Control Box (only for single-phase versions)





MODEL		PORT	Passage	DIMENSIONS mm												
Single-phase	Three-phase	DN	of solids mm	a	b	С	h	h1	d	e	f	р	Ø	1~	3~	
MCm 15/50	MC 15/50						407	167	242					42.0	40.5	
MCm 20/50	MC 20/50	21/2"	Ø 50	162	119	212	487			75				43.0	42.0	
MCm 30/50	MC 30/50	272		102		212	513   487			/5	able	000	000	48.0	43.0	
_	MC 40/50						513				variable	800	800	-	48.0	
MCm 30/65	MC 30/65	20	Ø 65	100	120	240	547   521	204	246	85				50.0	45.0	
_	MC 40/65	3"		180			547	201	246					_	50.0	

# ABSORPTION AND CAPACITORS -

MODEL	VOLTAGE
Single-phase	220 V
MCm 15/50	<b>12.0</b> A
MCm 20/50	<b>13.0</b> A
MCm 30/50	<b>18.5</b> A
MCm 30/65	<b>18.5</b> A

MODEL	CAPACITANCE CAPACITORS
Single-phase	220 V
MCm 15/50	<b>50</b> μF 450 VL
MCm 20/50	<b>50</b> μF 450 VL
MCm 30/50 MCm 30/65	<b>60</b> μF 450 VL

MODEL		VOLTAGE	
Three-phase	220 V	380 V	440 V
MC 15/50	<b>8.0</b> A	<b>4.6</b> A	<b>4.0</b> A
MC 20/50	9.0 A	<b>5.2</b> A	<b>4.5</b> A
MC 30/50	13.0 A	<b>7.5</b> A	5.5 A
MC 40/50	<b>15.0</b> A	<b>8.5</b> A	<b>7.0</b> A
MC 30/65	13.0 A	<b>7.5</b> A	<b>5.5</b> A
MC 40/65	<b>15.0</b> A	<b>8.5</b> A	<b>7.0</b> A





Sewage water



Domestic use



Civil use



Industrial use

- \* An innovative project by Pedrollo's Research and Development department, has resulted in the new VXC-F, a complete range of extremely robust and reliable reliable electric pumps.
- \* Thanks to the enhanced oversizing of the oil-bath electric motor, shaft and bearings, the new VXC-F electric pumps guarantee an unprecedented service life, with high hydraulic performance, low operating costs and easy maintenance. The oil-bath motor also allows continuous operation of the electric pump, even if completely uncovered.
- \* They are recommended in all installations for pumping waste water with suspended solid bodies up to 65 mm diameter.
- \* The VXC-F series is equipped with an extremely reliable and robust VORTEX impeller with low risk of clogging.



#### **PERFORMANCE RANGE**

- Flow rate up to **1250 l/min** (75 m<sup>3</sup>/h)
- Head up to 20 m

#### **APPLICATION LIMITS**

- 10 m maximum immersion depth (with a sufficiently long power cable)
- Maximum liquid temperature +40 °C
- Passage of solids:
  - up to **Ø 50 mm** for VXC /50-F
  - up to **Ø 65 mm** for VXC /65-F

#### **CONSTRUCTION AND SAFETY STANDARDS**

- **10 m** long power cable
- External float switch and control box for single-phase versions

#### **NSTALLATION AND USE**

The VXC-F series of pumps, manufactured from heavy gauge robust cast iron, resistant to abrasion and long lasting, are fitted with a VOR-TEX impeller and therefore suitable for drainage of refluent water, water mixed with mud, liquids containing air or gas, and putrid muds. They are recommended for fixed installations, when placed in suitable wells, in sewers, tunnels, wells, underground car parks, etc.

#### **PATENTS - TRADE MARKS - MODELS**

Patent n° IT0001428923

# **OPTIONS AVAILABLE ON REQUEST**

- Pump body with **NPT ANSI B 1.20.1** threaded ports
- Connection support KIT
- QES control box for three-phase pumps
- Single-phase pumps without float switch
- Other voltages

#### **GUARANTEE**

For the following versions, to validate the guarantee, the built-in thermal overload protector must be connected to the control box:

three-phase

- VXC 15-20-30-40/50-F
- VXC 15-20-30-40/65-F











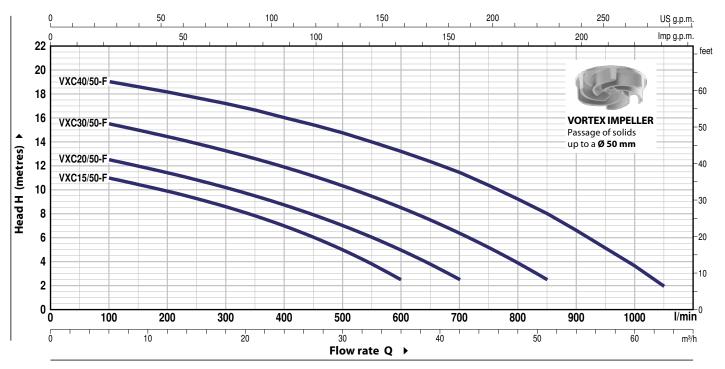


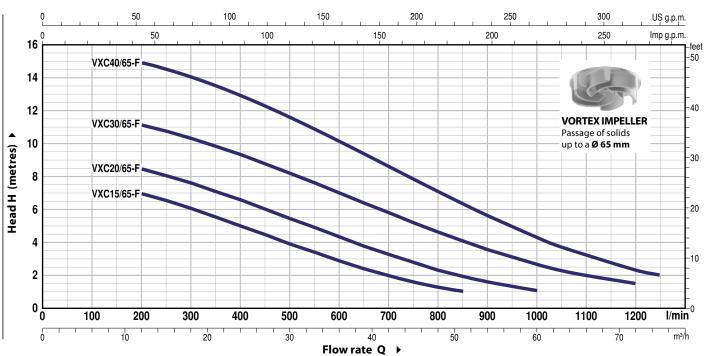






#### 60 Hz n= 3450 min<sup>-1</sup>





МС	DDEL	POWE	R (P2)	m³/h	0	6	12	18	24	30	36	42	51	60	63	72	75
Single-phase	Three-phase	kW	HP	Q //min	0	100	200	300	400	500	600	700	850	1000	1050	1200	1250
VXCm 15/50-F	VXC 15/50-F	1.1	1.5		12.0	11.0	9.9	8.6	7.0	5.0	2.5						
VXCm 20/50-F	VXC 20/50-F	1.5	2		13.5	12.5	11.4	10.2	8.7	7.0	5.0	2.5					
VXCm 30/50-F	VXC 30/50-F	2.2	3		16.5	15.5	14.4	13.2	11.9	10.3	8.5	6.4	2.5				
_	VXC 40/50-F	3	4	]	20.0	19.0	18.1	17.1	16.0	14.7	13.2	11.4	8.0	3.6	2.0		
VXCm 15/65-F	VXC 15/65-F	1.1	1.5	<b>H</b> metri	8.0	_	7.0	6.0	5.0	3.9	2.8	2.0	1.0				
VXCm 20/65-F	VXC 20/65-F	1.5	2		9.5	_	8.5	7.6	6.6	5.4	4.3	3.3	2.0	1.0			
VXCm 30/65-F	VXC 30/65-F	2.2	3		12.0	_	11.1	10.3	9.3	8.2	7.0	5.8	4.1	2.6	2.3	1.5	
_	VXC 40/65-F	3	4		15.5	_	15.0	14.0	13.0	11.6	10.1	8.6	6.3	4.3	3.7	2.3	2.0



#### POS. COMPONENT CONSTRUCTION CHARACTERISTICS

1 **PUMP BODY** Cast iron with an Epoxy Electro Coating treatment, with flanged and threaded ports in compliance with

ISO 228/1

2 IMPELLER VORTEX type in cast iron with an Epoxy Electro Coating treatment

3 MOTOR CASING Cast iron with an Epoxy Electro Coating treatment

4 MOTOR CASING PLATE Cast iron with an Epoxy Electro Coating treatment

5 MOTOR SHAFT Stainless steel AISI 431

#### 6 TWO MECHANICAL SEALS SEPARATED BY AN OIL CHAMBER

Seal	Shaft	Position	Materials							
Model	Diameter		Stationary ring	Rotational ring	Elastomer					
STA-22	<b>Ø 22</b> mm	Motor side	Ceramic	Graphite	NBR					
STA-20	<b>Ø 20</b> mm	Pump side	Silicon carbide	Silicon carbide	NBR					

#### 7 BEARINGS 6305 CM D 6 / 6204 ZZ - C3

#### **8 ELECTRIC MOTOR**

**VXCm 15-20-30-F**: single-phase 220 V - 60 Hz with thermal overload protector incorporated into the winding

**VXC-F**: three-phase 380 V - 60 Hz with thermal overload protector incorporated into the winding to be connected to the control box (supplied on demand)

- Insulation: class F
- Protection: IP X8

#### 9 POWER CABLE

10 metres long "H07 RN-F" cable

#### 10 CONTROL BOX for VXCm 15-20-30-F

(only for single-phase versions)

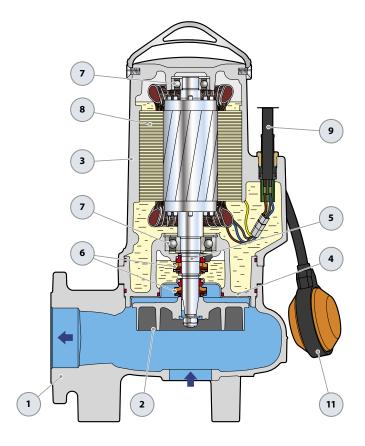
Complete with capacitor and manual reset motor protector

#### 11 FLOAT SWITCH

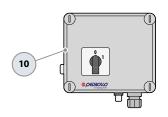
(only for single-phase versions)

#### **OPTIONAL** – Supporting Base





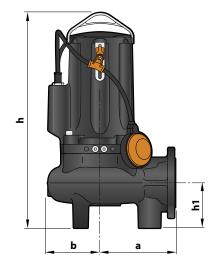
#### Standard Equipment

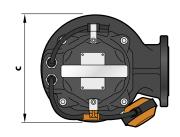


Control Box (only for single-phase versions)

# \*\* **PEDROUO** the spring of life

# **DIMENSIONS AND WEIGHT**





MC	DDEL	Passage		kg					
Single-phase	Three-phase	of solids mm	a	b	с	h	h1	1~	3~
VXCm 15/50-F	VXC 15/50-F					407		43.5	42.0
VXCm 20/50-F	VXC 20/50-F	<b>8.50</b>	170	110	242	487	102	44.5	43.5
VXCm 30/50-F	VXC 30/50-F	Ø 50	170	119	242	513   487	102	49.5	44.5
_	VXC 40/50-F					513		-	49.5
VXCm 15/65-F	VXC 15/65-F					521		46.0	44.5
VXCm 20/65-F	VXC 20/65-F	0.05	210	120	246	521	122	47.0	46.0
VXCm 30/65-F	VXC 30/65-F	Ø 65	210	120	246	547   521	123	52.0	47.0
_	VXC 40/65-F	1				547		_	52.0

MODEL

Three-phase VXC 15/50-F

# **ABSORPTION AND CAPACITORS**

VOLTAGE
220 V
<b>11.0</b> A
<b>12.0</b> A
<b>15.0</b> A
<b>11.0</b> A
<b>12.0</b> A
<b>15.0</b> A

VXC 40/50-F	12.0 A	<b>7.0</b> A
VXC 15/65-F	<b>8.0</b> A	<b>4.6</b> A
VXC 20/65-F	<b>8.5</b> A	<b>5.0</b> A
VXC 30/65-F	10.5 A	<b>6.0</b> A
VXC 40/65-F	<b>12.0</b> A	<b>7.0</b> A

220 V

**8.0** A

VOLTAGE

380 V

**4.6** A

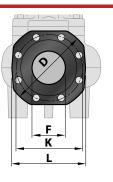
440 V

4.0 A 4.5 A 5.0 A 5.5 A 4.0 A 4.5 A 5.0 A 5.5 A

MODEL	CAPACITANCE CAPACITORS
Single-phase	220 V
VXCm 15/50-F VXCm 15/65-F	<b>50</b> μF 450 VL
VXCm 20/50-F VXCm 20/65-F	<b>50</b> μF 450 VL
VXCm 30/50-F VXCm 30/65-F	<b>60</b> μF 450 VL

# **PORT FLANGE** -

MODEL	FLANGE	F	K	D	D L HO		LES		
			mm	mm	mm	N°	Ø (mm)		
VXC /50-F	<b>DN65</b> (PN10)	2½"	145	185	160	4	18		
VXC /65-F	<b>DN80</b> (PN10)	3"	160	200	180	8	18		







Sewage water



Domestic use



Civil use



Industrial use

- An innovative project by Pedrollo's Research and Development department, has resulted in the new MC-F, a complete range of extremely robust and reliable electric pumps.
- \* Thanks to the enhanced oversizing of the oil-bath electric motor, shaft and bearings, the new MC-F electric pumps guarantee an unprecedented service life, with high hydraulic performance, low operating costs and easy maintenance. The oil-bath motor also allows continuous operation of the electric pump, even if partially uncovered.
- \* They are recommended in all installations for pumping waste water with suspended solid bodies up to 65 mm diameter.
- \* The MC-F series is equipped with a double-channel impeller, ideal for the discharge of large volumes of waste water.



#### **PERFORMANCE RANGE**

- Flow rate up to **1600 l/min** (96 m<sup>3</sup>/h)
- Head up to 25 m

#### **APPLICATION LIMITS**

- **10 m** maximum immersion depth (with a sufficiently long power cable)
- Maximum liquid temperature +40 °C
- Passage of solids:
  - up to **Ø 50 mm** for MC /50-F
  - up to Ø 65 mm for MC /65-F
- Minimum immersion depth for continuous service:
  - **320 mm** for MC /50-F
  - 360 mm for MC /65-F

# **CONSTRUCTION AND SAFETY STANDARDS**

- 10 m long power cable
- External float switch and control box for single-phase versions

#### **INSTALLATION AND USE**

**MC-F** series pumps, made from heavy gauge robust cast iron, resistant to abrasion and long-lasting, are fitted with a DOUBLE-CHANNEL impeller and are capable of pumping liquids containing short fibred suspended solids. They are ideal for pumping **sewage**, **waste water**, **water mixed with mud, groundwater and surface water** in locations such as blocks of flats, public buildings, factories, multi-storey and underground car parks, washing areas, etc.

#### **PATENTS - TRADE MARKS - MODELS**

• Patent n° IT0001428923

#### **OPTIONS AVAILABLE ON REQUEST**

- Pump body with **NPT ANSI B 1.20.1** threaded ports
- **QES** control box for three-phase pumps
- Single-phase pumps without float switch
- Other voltages

#### **GUARANTEE**

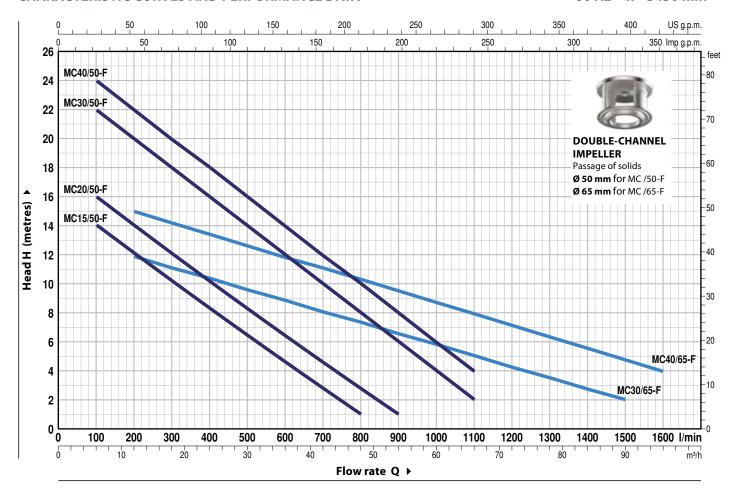
➡ For the following versions, to validate the guarantee, the built-in thermal overload guarantee, the built-in thermal overload control box:

three-phase

- MC 15-20-30-40/50-F
- MC 30-40/65-F



#### 60 Hz n= 3450 min<sup>-1</sup>



MO	DEL	POWE	R (P2)	m³/h	0	6	12	18	24	30	36	42	48	54	60	66	72	90	96
Single-phase	Three-phase	kW	HP	Q I/min	0	100	200	300	400	500	600	700	800	900	1000	1100	1200	1500	1600
MCm 15/50-F	MC 15/50-F	1.1	1.5		16	14	12.5	10.5	8.5	6.5	4.5	3	1						
MCm 20/50-F	MC 20/50-F	1.5	2		18	16	14	12.5	10.5	8.5	6.5	5	3	1					
MCm 30/50-F	MC 30/50-F	2.2	3		24	22	20	18	16	14	12	10	8	6	4	2			
_	MC 40/50-F	3	4	<b>H</b> metres	25	24	22	20	18	16	14	12	10	8	6	4			
MCm 30/65-F	MC 30/65-F	2.2	3		13	-	12	11	10.5	9.7	9	8	7.5	6.5	6	5	4.5	2	
_	MC 40/65-F	3	4		17	-	15	14	13.5	12.5	12	11	10.5	9.5	8.5	8	7	4.8	4

 $\mathbf{Q} = \text{Flow rate } \mathbf{H} = \text{Total manometric head}$ 

Tolerance of characteristic curves in compliance with EN ISO 9906 Grade 3B.

















# **DOUBLE-CHANNEL**

#### POS. COMPONENT CONSTRUCTION CHARACTERISTICS

1	PUMP BODY	Cast iron with an Epoxy Electro Coating treatment, with flanged and threaded ports in compliance with

ISO 228/1

2 IMPELLER Precision cast stainless steel AISI 304 DOUBLE-CHANNEL type

**3 MOTOR CASING** Cast iron with an Epoxy Electro Coating treatment

4 MOTOR CASING PLATE Cast iron with an Epoxy Electro Coating treatment

5 MOTOR SHAFT Stainless steel AISI 431

#### TWO MECHANICAL SEALS SEPARATED BY AN OIL CHAMBER

Seal	Shaft	Position		Materials	
Model	Diameter		Stationary ring	Rotational ring	Elastomer
STA-22	Ø 22 mm	Motor side	Ceramic	Graphite	NBR
STA-20	<b>Ø 20</b> mm	Pump side	Silicon carbide	Silicon carbide	NBR

#### 7 BEARINGS 6305 CM D 6 / 6204 ZZ - C3

#### **8** ELECTRIC MOTOR

**MCm 15-20-30-F**: single-phase 220 V - 60 Hz with thermal overload protector incorporated into the winding

**MC-F**: three-phase 380 V - 60 Hz. with thermal overload protector incorporated into the winding to be connected to the control box (supplied on demand)

- Insulation: class F
- Protection: IP X8

#### 9 POWER CABLE

10 metres long "H07 RN-F" cable

#### 10 CONTROL BOX for MCm 15-20-30-F

(only for single-phase versions)

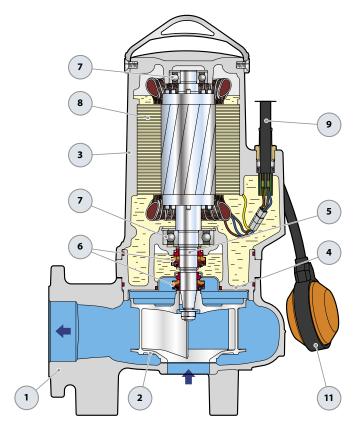
Complete with capacitor and manual reset motor protector

#### 11 FLOAT SWITCH

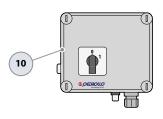
(only for single-phase versions)

#### **OPTIONAL** – Supporting Base





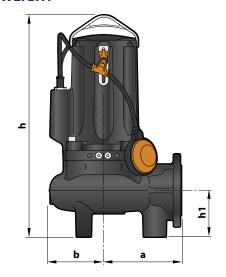
#### Standard Equipment

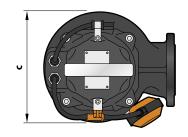


Control Box (only for single-phase versions)

# **PEDROUO**the spring of life

# **DIMENSIONS AND WEIGHT**





MODEL Passage			DIMENSIONS mm					kg	
Single-phase	Three-phase	of solids mm	a	b	с	h	h1	1~	3~
MCm 15/50-F	MC 15/50-F	Ø 50			487			43.5	42.0
MCm 20/50-F	Ø 50		170	110		102	44.5	43.5	
MCm 30/50-F			170	119	242	513   487	102	49.5	44.5
-	MC 40/50-F					513		-	49.5
MCm 30/65-F	MC 30/65-F	Ø 65	240	120	246	547   521	422	52.0	47.0
_	MC 40/65-F		210	120	246	547	123	-	52.0

# **ABSORPTION AND CAPACITORS** -

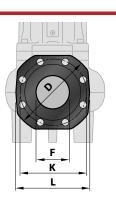
VOLTAGE
220 V
<b>12.0</b> A
<b>13.0</b> A
<b>18.5</b> A
<b>18.5</b> A

MODEL		VOLTAGE				
Three-phase	220 V	380 V	440 V			
MC 15/50-F	<b>8.0</b> A	<b>4.6</b> A	<b>4.0</b> A			
MC 20/50-F	<b>9.0</b> A	5.2 A	<b>4.5</b> A			
MC 30/50-F	<b>13.0</b> A	<b>7.5</b> A	<b>5.5</b> A			
MC 40/50-F	<b>15.0</b> A	8.5 A	<b>7.0</b> A			
MC 30/65-F	<b>13.0</b> A	<b>7.5</b> A	<b>5.5</b> A			
MC 40/65-F	<b>15.0</b> A	8.5 A	<b>7.0</b> A			

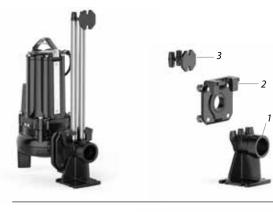
MODEL	<b>CAPACITANCE CAPACITORS</b>		
Single-phase	220 V		
MCm 15/50-F	<b>50</b> μF 450 VL		
MCm 20/50-F	<b>50</b> μF 450 VL		
MCm 30/50-F MCm 30/65-F	<b>60</b> μF 450 VL		

# **PORT FLANGE** -

MODEL	FLANGE F		K	D	L	НО	LES
			mm	mm	mm	N°	Ø (mm)
MC /50-F	<b>DN65</b> (PN10)	2½"	145	185	160	4	18
MC /65-F	<b>DN80</b> (PN10)	3"	160	200	180	8	18



# **SEWAGE LIFTING SYSTEM VXC-F – MC-F**

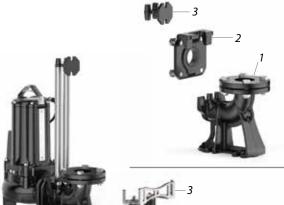


#### HORIZONTAL DELIVERY VERSION WITH 34" GUIDE TUBES

	For <b>VXC /50-F, MC /50-F</b>	Cod. ASSVXCF051	DN <b>2"</b>
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Kit consisting of:

- 1. footing connection
- 2. slide guide with screws and seals
- 3. support for the guide tubes



#### **VERTICAL DELIVERY VERSION WITH 34" GUIDE TUBES**

For <b>VXC /50-F, MC /50-F</b>	Cod. ASSVXCF051V	DN <b>2</b> ½"
For <b>VXC /65-F, MC /65-F</b>	Cod. ASSVXCF071V	DN 3"

Kit consisting of:

- 1. footing connection completo di controflangia
- 2. slide guide with screws and seals
- 3. support for the guide tubes



#### **VERTICAL DELIVERY VERSION WITH 2" GUIDE TUBES**

For <b>VXC /50-F, MC /50-F</b>	Cod. ASSVXCF0704V	DN 3"
For <b>VXC /65-F, MC /65-F</b>	Cod. ASSVXCF0705V	DIN 3

Kit consisting of:

- 1. footing connection completo di controflangia
- 2. slide guide with screws and seals
- 3. support for the guide tubes

#### **ACCESSORIES CAN BE ORDERED**

# **SLIDE GUIDE** (Also to be ordered separately)

For <b>VXC /50-F, MC /50-F</b> with guide tubes <b>Ø</b> 3/4"	Cod. ASSFL0017
For VXC /65-F, MC /65-F with guide tubes Ø 3/4"	Cod. ASSFL0018
For VXC /50-F, MC /50-F with guide tubes Ø 2"	Cod. ASSFL071
For VXC /65-F, MC /65-F with guide tubes Ø 2"	Cod. ASSFL072

Complete with screws and seals

#### **INTERMEDIATE SUPPORT** (To be ordered separately)

For guide tubes Ø ¾"	Cod. 859SV340INTFA
For guide tubes Ø 2"	Cod. 859SV349INTFA

# In order to ensure stability, insert the intermediate support:

- every 2 metres with 3/4" guide tubes (compulsory)
- every 3 metres with 2" guide tubes (recommended)

# **GUIDE TUBES** (AISI 304 stainless steel)

Guide tube Ø ¾"	Cod. 54SARTG005
Guide tube Ø 2"	Cod. 54SARTG006

Maximum length of the tube plank: 6 metres

#### INTERMEDIATE SUPPORT

For guide tubes Ø ¾"

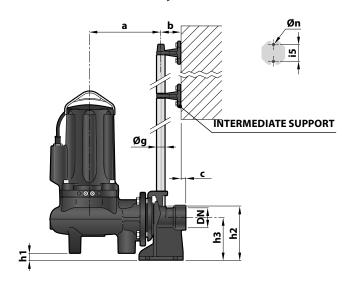


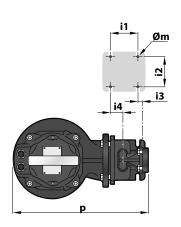
For guide tubes Ø 2"





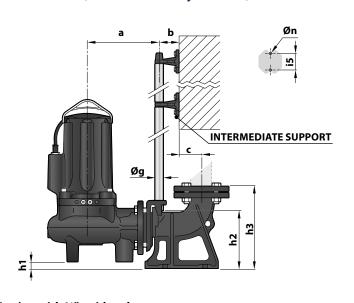
# **DIMENSIONS (Horizontal delivery version)**

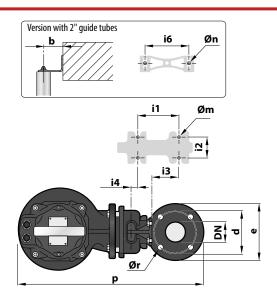




MODEL	Passage of solids																
	mm	DN	a	b	c	р	h1	h2	h3	i1	i2	i3	i4	i5	Øg	Øm	Øn
VXC /50-F	<b>a</b> = 0	211	246		47	442	20	1.55	420	0.5		1.0	40		2/11	10	
MC /50-F	Ø 50	2"	216	61	17	412	28	165	130	85	94	16	40	50	3/4"	12	11

# **DIMENSIONS (Vertical delivery version)**





# Version with ¾" guide tubes

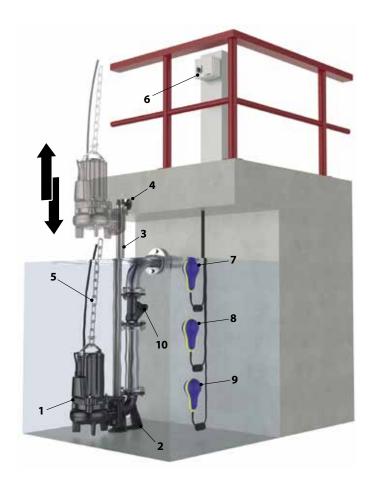
MODEL	Passage of solids																			
	mm	DN	a	b	c	d	e	р	h1	h2	h3	i1	i2	i3	i4	i5	Øg	Øm	Øn	Ør
VXC /50-F	Ø 50	2½"	212	<i>C</i> 1	<b>F</b> 2	125	165	526	25.5	164	215	120	72	62	_	F0	3/4"	14	11	10
MC /50-F	Ø 50	(PN10)	213	61	52	125	165	526	25.5	164	215	120	72	62	3	50	7/4	14	11	18
VXC /65-F	0.55	3"	252	<b>C1</b>	60	150	100	500	46	216	270	120	112	0.4	15		2/11	14	11	10
MC /65-F	Ø 65	(PN6)	253	61	69	150	190	598	46	216	279	130	112	84	15	50	3/4"	14	11	18

# Version with 2" guide tubes

MODEL	Passage of solids	PORT	DIMENSIONS mm																		
	mm	DN	a	b	c	d	e	р	h1	h2	h3	i1	i2	i3	i4	i5	i6	Øg	Øm	Øn	Ør
VXC /50-F	Ø 50	3"	320	85	95	160	200	718	105	265	202	250	150	35	120		107	2"	22	12.5	10
MC /50-F		(PN10)	320	85	95	160	200	/18	105	265	392	250	150	33	-130	_	187	2	22	13.5	18
VXC /65-F	Ø 65	3"	250	0.5	0.5	160	200	760	0.4	256	202	250	150	25	120		107	211	22	12.5	10
MC /65-F		(PN10)	359	85	95	160	200	760	84	256	392	250	150	35	-130	_	187	2"	22	13.5	18



#### **STANDARD INSTALLATION -**



- 1. Pump
- 2. Footing connection
- 3. Guide tubes
- 4. Support for the guide tubes
- 5. Lifting chain
- 6. Control box
- 7. Alarm float switch
- 8. Starting float switch
- 9. Stop float switch
- 10. Non-return valve



